

# The environment of lithium ions and conductivity of comb-like polymer electrolyte with a chelating functional group

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## Abstract

The behavior of lithium ions in a comb-like polymer electrolyte with a chelating functional group have been characterized by differential scanning calorimeter (DSC), dynamic mechanical analysis (DMA), Fourier transform infrared (FTIR) spectroscopy, ac impedance and <sup>7</sup>Li solid-state NMR measurements. The comb-like copolymer is synthesized by poly(ethylene glycol-methyl ether methacrylate) (PEGMEM) and (2-methylacrylic acid 3-(bis-carboxymethylamino) -2-hydroxy-propyl ester) (GMA-IDA). FTIR and <sup>7</sup>Li solid-state NMR spectra demonstrate the interactions of Li<sup>+</sup> ions with both the ether oxygen of the PEGMEM and the nitrogen atom of the GMA-IDA segments. Moreover, <sup>7</sup>Li solid-state NMR shows that the lithium ions are preferentially coordinated to the GMA-IDA segment. The *T<sub>g</sub>* increases for the copolymers doped with LiClO<sub>4</sub>. These results indicate the interactions of Li<sup>+</sup> with both PEGMEM and GMA-IDA segments form transient cross-links. The Vogel–Tamman–Fulcher (VTF)-like behavior of conductivity implies the coupling of the charge carriers with the segmental motion of the polymer chains. The dependence of the maximum conductivity on the composition of the copolymers and the doping lithium ion concentration was determined. The GMA-IDA unit in the copolymer improves the dissociation of the lithium salt, the mechanical strength and the conductivity.

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## 1. Introduction

Solid polymer electrolytes (SPEs) have been extensively studied [1,2] since the discovery of ionic conduction in complexes of poly(ethylene oxide) (PEO) that contain alkali metal salts [3]. These ionic conductors can be used as polymer electrolytes in electrochemical devices [4]. Among these polyelectrolyte materials, PEO is the most thoroughly studied as a host for ions because PEO contains ether coordination sites and a flexible macromolecular structure, which assist the solvation of salts and promote ionic transport. Unfortunately, the ionic conductivity of the PEO-salt complex electrolyte is poor at room temperature because the ion transport above the glass transition temperature (*T<sub>g</sub>*) depends on the segmental motion of polymer chains [2,5–7] and the semicrystallinity of PEO interferes with lithium ionic transport. The ionic conduc-

tivity of a polymer electrolyte is facilitated in elastomeric amorphous phases owing to segmental motion of the polymer chains [8]. Accordingly, much research has been devoted to synthesizing polymers with highly flexible backbones [9,10].

The polymeric electrolytes used in electric devices must satisfy several requirements, including high ionic conductivity, electrochemical stability, and superior mechanical properties. Thus, comb-like polymers with PEO side chains have recently attracted much interest [11–16]. These comb-like polymers possess the desired combination of structural strength and low *T<sub>g</sub>*, such that greater segmental motion of the PEO side chains leads to increase mobility of the dissolved ions. The highest ambient temperature conductivity for comb-like polymer electrolytes is presently around 10<sup>−5</sup> S cm<sup>−1</sup>. However, the mechanical properties of these polymers are still not sufficient for them to serve as separators in lithium batteries.

Polar subunits, such as acrylamide, acrylonitrile, maleic anhydride, and carbonate, can be placed along the polymer

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chain as another strategy to increase the ionic conductivity of the polymer electrolytes and thereby to increase the dissociation of salt and the dielectric constant of the polymer host [17–19]. The polar subunits not only reduce the crystallinity of PEO but also coordinate the ions and thus increase the dissociation of lithium salt in SPE. The polar subunits significantly influence the lithium ion environment and ion transport. Solid-state NMR has been used to investigate the ionic structure and mobility of the charge carriers, and it yields insight into polymer-salt interactions in polymer electrolytes [20–25]. Moreover,  $^7\text{Li}$  wide-line NMR and relaxation time measurements have been widely applied to elucidate the motion of the lithium ions and their interactions with polymer hosts, since the strong receptivity of  $^7\text{Li}$  makes this nucleus very attractive to study. Although many researchers have concentrated on understanding the carrying species' transformation mechanism in SPEs, the interaction between the ion-polymer and the ion-salt, the nature of the charge carrier, and the ionic association process involved in ionic conductivity is still limited.

In the present study, a monomer (GMA-IDA) with strongly chelating functional group, glycidyl methacrylate-iminodiacetic acid [26–28], is introduced into the comb-like PEO copolymer to promote dissociation of the lithium salt and increase both the free ion content and dielectric constant of the polymer electrolyte. Solid-state  $^7\text{Li}$  NMR, differential scanning calorimeter (DSC), dynamic mechanical analysis (DMA) and Fourier transform infrared (FTIR) were employed to elucidate the interaction of lithium ions within both the PEO side chain and the chelating functional group segments of the copolymer doped with  $\text{LiClO}_4$ .

## 2. Experimental section

### 2.1. Synthesis of polyelectrolyte

Glycidyl methacrylate (GMA) (Aldrich Co.) was purified by distillation before used. Reagent-grade iminodiacetic acid (IDA) (Avocado Co.) and lithium hydroxide ( $\text{LiOH}$ ) (Rdh Co.) were used without further purification. Glycidyl methacrylate was allowed to react with iminodiacetic acid lithium salt to produce the chelating monomer (2-methylacrylic acid 3-(bis-carboxymethylamino) -2-hydroxy-propyl ester)(GMA-IDA). This was copolymerized with poly(ethylene glycol) methyl ether methacrylate (PEG-MEM) (Aldrich Co.).

The polymerization was conducted in a 500 ml four-necked round-bottom flask equipped with an anchor-propeller stirrer and nitrogen purge at 70 °C. Ammonium peroxodisulfate (APS; Showa) was used as an initiator. After 24 hr, the flask was cooled to ambient temperature. Copolymers of differing molar compositions of GMA-IDA/PEGMEM (10/90, 20/80, 30/70) were synthesized in a similar manner. Copolymers containing 10, 20, 30% molar

ratio GMA-IDA were denoted as hybrid A, hybrid B, hybrid C, respectively.

### 2.2. Solution NMR experiments

High-resolution NMR measurements were performed on a Bruker AMX-400 spectrometer with  $^1\text{H}$  and  $^{13}\text{C}$  resonance frequencies at 400.13 and 100.61 MHz, respectively. The GMA-IDA monomer and copolymer was dissolved in deuterium oxide ( $\text{D}_2\text{O}$ ). The  $^1\text{H}$  and  $^{13}\text{C}$  chemical shifts were referenced relative to tetramethylsilane (TMS) at 0.0 ppm.

### 2.3. DSC thermograms

Thermal analysis of the polymer electrolytes was carried out in a Dupont DSC 2910 differential scanning calorimeter with a heating rate 20 °C/min and a temperature range of –150 to 90 °C.

### 2.4. Dynamic mechanical analysis

The dynamic mechanical properties of the polymer electrolytes were measured in a Dupont DMA 2980 with a heating rate 5 °C/min and frequency 1 Hz at temperature range 40–290 °C.

### 2.5. Solid-state NMR measurements

$^7\text{Li}$  MAS with power decoupling NMR spectra were recorded with a Bruker AVANCE-400 NMR spectrometer, equipped with a 7 mm double-resonance probe, operating at 400.13 MHz for  $^1\text{H}$  and 155.5 MHz for  $^7\text{Li}$ . Typical NMR experimental condition were as follow:  $\pi/2$  pulse length, 4  $\mu\text{s}$ ; recycle delay, 30–150  $\mu\text{s}$ ;  $^1\text{H}$  decoupling power, 65 kHz; spinning speed, 3 kHz. Chemical shifts were externally referenced to the solution  $\text{LiCl}$  at 0.0 ppm.

### 2.6. Infrared spectroscopy

FTIR spectra were recorded at room temperature using a Bio-Rad FTIR system coupled to a computer. The resolution and scan numbers of IR measurement were 2  $\text{cm}^{-1}$  and 64 times, respectively. The spectra were collected over the range 700–4000  $\text{cm}^{-1}$ .

### 2.7. Preparation of the composite electrolyte

The copolymer solution was mixed with different amounts of lithium perchlorate ( $\text{LiClO}_4$ ; Fluka) in distilled water to obtain polymer electrolytes with various concentrations of  $\text{LiClO}_4$ . The solutions were cast onto a polypropylene plate, dried at 40 °C and then transferred to a vacuum oven for further drying at 60 °C for 5 days. The films were stored in an argon-filled drybox, maintained at a relative humidity of less than 2%, for further measurements.

The thickness of the films was controlled between 150 and 200  $\mu\text{m}$ .

### 2.8. Impedance measurements

The ionic conductivity of the polymer electrolytes were obtained using an electrochemical cell consisting of the electrolyte film sandwiched between two stainless steel electrodes. The cell was placed inside an argon-filled thermostated oven and maintained at a relative humidity of less than 2%. Impedance analysis was recorded by using Autolab PGSTAT 30 equipment (Eco Chemie B.V., Netherlands) with the Frequency Response Analysis (FRA) system software under an oscillation potential of 10 mV from 100 kHz to 1 Hz in thermostated oven from 30 to 90 °C.

## 3. Results and discussion

### 3.1. Identification of the structures of monomer (GMA-IDA) and copolymer

The hydrophilic monomer with a chelating group (GMA-IDA) was prepared by the epoxidizing of glycidyl methacrylate (GMA) and iminodiacetic acid lithium salt (IDA-2Li). Fig. 1 shows the solution  $^1\text{H}$  NMR spectrum of the GMA-IDA monomer in  $\text{D}_2\text{O}$  at room temperature. Table 1 lists the assigned chemical shifts in Fig. 1.

Copolymers with various compositions were synthesized by radical polymerization of PEGMEM with GMA-IDA. Fig. 2 compares the FTIR spectra of hybrid A, hybrid B and hybrid C. These spectra have peaks at 2875, 1730, and

Table 1

Assignment of Solution  $^1\text{H}$  NMR chemical shifts of GMA-IDA and hybrid B, where the structure of the repeat unit is shown as above

Chemical shift (ppm)	Assignment	Chemical shift (ppm)	Assignment
(a) $^1\text{H}$ NMR data of GMA-IDA			
6.13	H1	3.71–3.92	H4
5.71	H2	3.44–3.59	H5
4.75	$\text{D}_2\text{O}$	1.90	H6
4.20	H3		
(b) $^1\text{H}$ NMR data of hybrid B			
4.75	$\text{D}_2\text{O}$	3.35	H3
4.15	H1	1.55–2.35	H5
3.44–3.95	H2 + H4	0.78–1.24	H6

$1115\text{ cm}^{-1}$ , respectively, because all copolymers contain common units of  $-\text{CH}_3$ , carbonyl ester and  $-\text{CH}_2-\text{O}-\text{CH}_2-$ . Absorbance peaks at  $3430$  and  $1630\text{ cm}^{-1}$  corresponding to  $-\text{OH}$ , and  $-\text{COO}^-$  are also observed for all copolymers, and the intensity of the  $-\text{OH}$  and  $-\text{COO}^-$  stretching peaks increases with the GMA-IDA content. Solution  $^1\text{H}$  NMR was used to identify the structure of hybrid B, as shown in Fig. 3. Table 1 also lists the assigned chemical shifts. The  $^1\text{H}$  NMR spectra of hybrid A and hybrid C are similar to that of hybrid B. Both FTIR and NMR spectra reveal that a copolymer with a chelating group and PEG on the side chain has been successfully synthesized.

### 3.2. Environment of lithium ions doped in polymer electrolytes

Scheme 1 depicts possible coordination of  $\text{Li}^+$  ion to different groups in the hybrid polymers. Scheme 1(a)–(c)

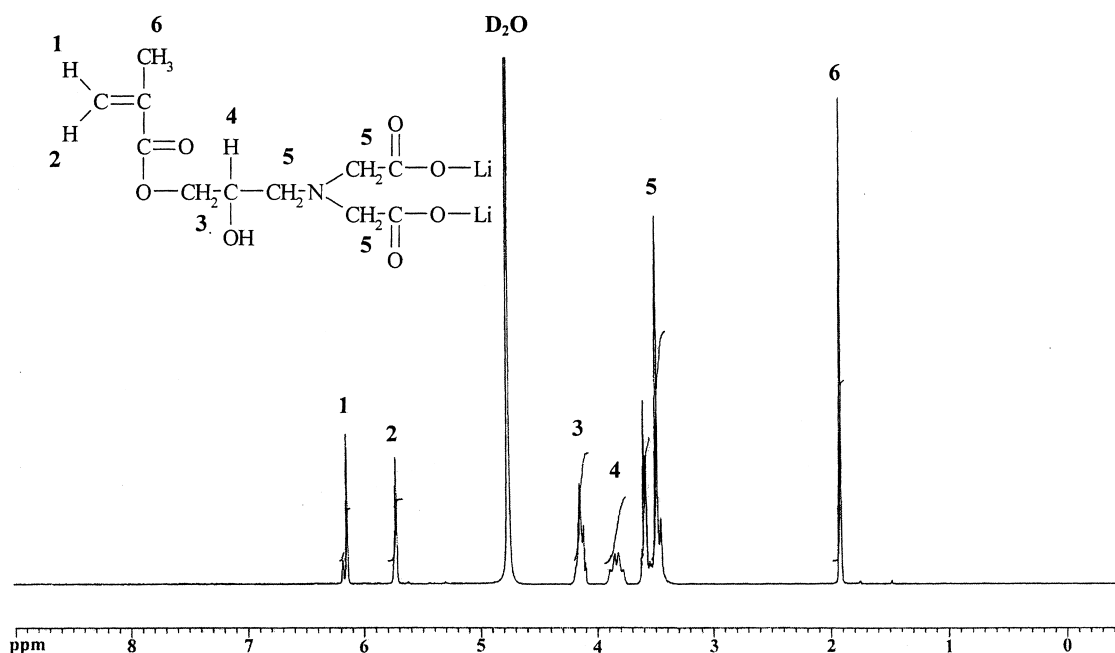


Fig. 1.  $^1\text{H}$  high-resolution solution NMR spectra of GMA-IDA.

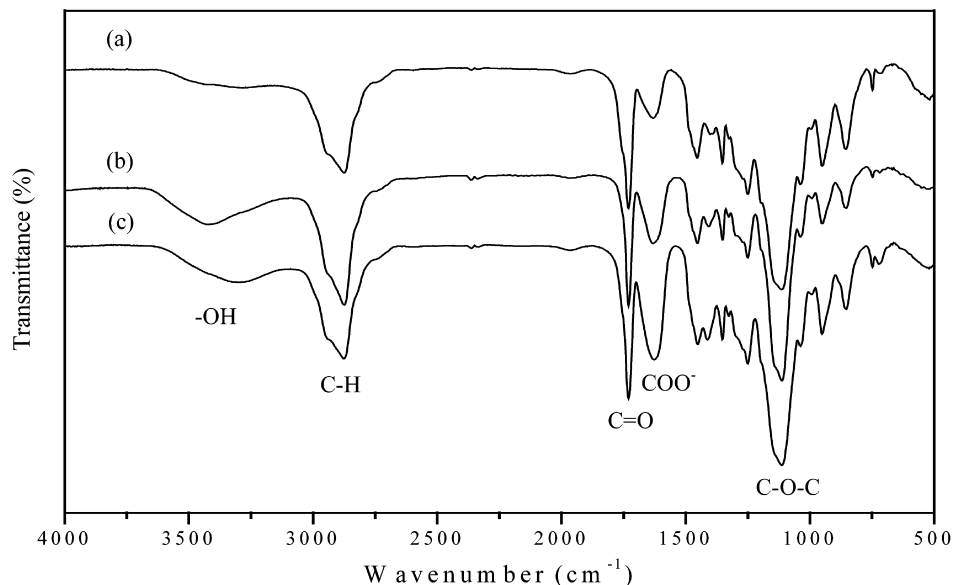


Fig. 2. FTIR spectra of composite copolymers: (a) hybrid A, (b) hybrid B, and (c) hybrid C.

indicates that  $\text{Li}^+$  ions may interact, respectively, with the carbonyl, the N atoms of chelating groups, and/or the oxygen atom of the ether. FTIR spectra of these groups with various salt concentrations were compared to investigate the environment of the lithium ions. Fig. 4 presents the characteristics of the spectra for the  $\text{C}=\text{O}$  stretching region of the ester ( $1690\text{--}1840\text{ cm}^{-1}$ ) (Scheme 1a) and the  $\text{COO}^-$  stretching region of the iminodiacetic acid ( $1540\text{--}1690\text{ cm}^{-1}$ ) with various concentrations of  $\text{LiClO}_4$ . The IR spectra reveal no difference in the  $\text{C}=\text{O}$  stretching region but show significant changes in the  $\text{COO}^-$  stretching vibration. This is attributable to the

interaction of the lithium ions with  $\text{COO}^-$  group of the iminodiacetic acid, but not with the  $\text{C}=\text{O}$  group of the ester (Scheme 1a). Therefore, the  $\text{COO}^-$  stretching region in this case may result from a change in the extent of ionization, due to the interaction of the lithium ions with the nitrogen atom of the chelating group (Scheme 1b). Furthermore, the attraction between the lone pair of electrons on the nitrogen atom and the  $\text{COO}^-\text{Li}^+$  group reduces the ionization of the  $\text{COO}^-\text{Li}^+$  group in hybrid B without doping with the lithium salt, as shown in Fig. 4a. Consequently, the absorbance band of the  $\text{COO}^-$  group shifts to a higher frequency. However, the coordination

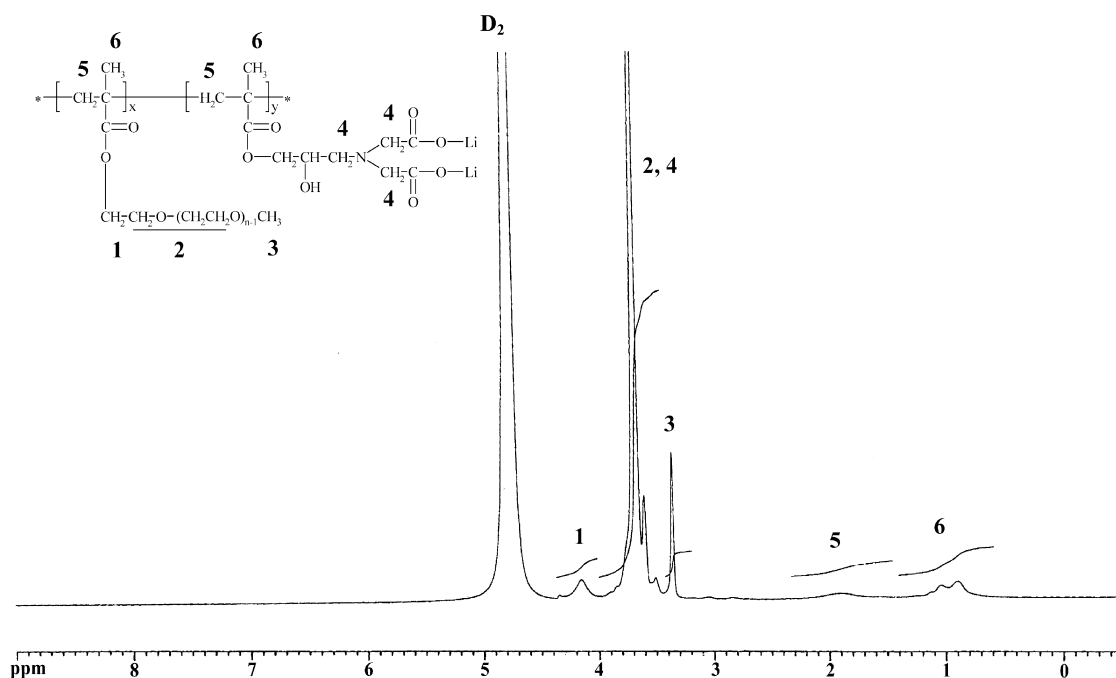
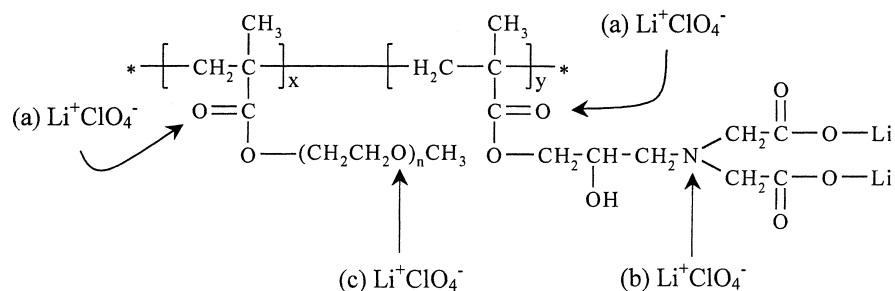


Fig. 3.  $^1\text{H}$  high-resolution solution NMR spectra and the structure of the hybrid B.



Scheme 1. Schematic representation of coordination of  $\text{Li}^+$  ions to different positions: (a) to the carbonyl oxygens, (b) to the nitrogen atoms of chelated groups, and (c) to the ether oxygens.

between the lone pair of electrons on the nitrogen atom and the lithium ions reduces the attraction between the nitrogen atom and the  $\text{COO}^-\text{Li}^+$  group after the lithium salt are doped in hybrid B (Figs. 4b–d). Thus, the increase in the ionization level of the  $\text{COO}^-\text{Li}^+$  group shifts the  $\text{COO}^-$  band to a lower frequency. Fig. 5 shows the spectra corresponding to various concentrations of  $\text{LiClO}_4$  in the ether oxygen stretching region (Scheme 1c). The absorbance band of the ether oxygen also shifts to a lower frequency as the salt concentration increases. This change in the stretching region of the ether oxygen can be expected because of the well-known coordination of the lithium ion to the un-bonded electrons of the ether oxygen, as has also been reported in another study [29].

$^7\text{Li}$  magic angle spinning (MAS) NMR spectra for various  $\text{LiClO}_4$  concentrations of copolymers, corresponding to the chelating group of GMA-IDA and the PEO side chain of PEGMEM, are examined and shown in Fig. 6. Fig. 6 displays high resolution  $^7\text{Li}$  MAS NMR spectra to demonstrate the presence of three distinct  $\text{Li}^+$  sites in the polymer electrolytes. As the temperature is reduced, three well resolved resonance peaks are observed at 0.26 ppm (site I),  $-0.22$  ppm (site II), and  $-0.84$  ppm (site III), respectively, with integrated intensities of approximately 0.5:0.3:0.2 are obtained at 203 K. Spinning sidebands are also observed at low temperatures, establishing that the  $^7\text{Li}$

quadrupolar interaction is increased by a decrease in the lithium mobility as the temperature is reduced. Raising the temperature leads to shifts of these three resonance peaks, which eventually combine into a single resonance peak, as shown in Fig. 6. Whereas the classical peak merging involves a two-site exchange process, these three sites not only undergo a three-site exchange process, but probably also exhibit a temperature-dependent site preference [23, 30]. According to Wen et al. [23], the frequency of the jumps between the three sites must be greater than the separation of the three resonance peaks, since the peaks are observed at low temperatures. Thus the separation must exceed 100 Hz, for sites I, II and III to coalesce due to the increasing mobility of  $\text{Li}^+$ . At temperatures above 263 K, exchange is fast in comparison to the NMR time scale, resulting in a single resonance with a chemical shift that is the weight average of the individual components.

Fig. 7 shows the solid-state  $^7\text{Li}$  NMR spectra for various salt concentrations, obtained at 203 K. As above, three distinct resonance peaks are observed and are well resolved in high amounts of the doped lithium salt. After deconvolution of hybrid B without the doped lithium salt in Fig. 7(a), two peaks, assigned as site I and site II, can be observed in the spectrum. The deconvolution of the low temperature spectra shows a Gaussian line for site I, whose line width is broader than a mixture of Lorentzian and Gaussian (1/1) line

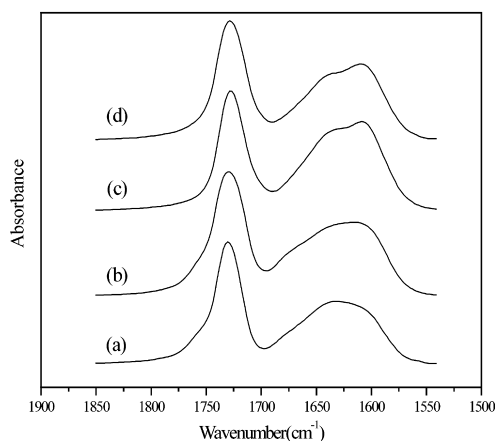


Fig. 4. FTIR spectra for  $-\text{C}=\text{O}$  and  $-\text{COO}^-$  group region of composite copolymer hybrid B (copolymer with 20% GMA-IDA) with various  $\text{LiClO}_4$  concentrations: (a) 0.0, (b) 0.5, (c) 1.5, and (d) 2.5 mmol/g of copolymer.

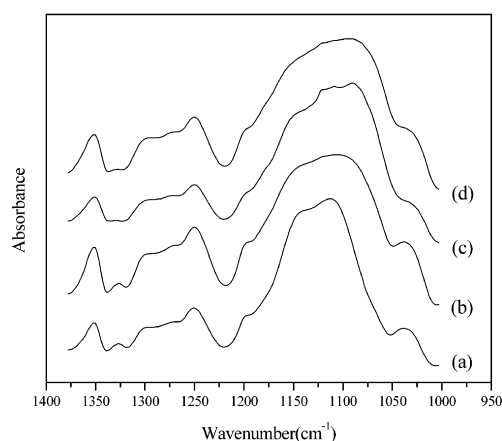


Fig. 5. FTIR spectra for  $-\text{C}-\text{C}-\text{O}-$  group region of composite copolymer hybrid B (copolymer with 20% GMA-IDA) with various  $\text{LiClO}_4$  concentrations: (a) 0.0, (b) 0.5, (c) 1.5, and (d) 2.5 mmol/g of copolymer.

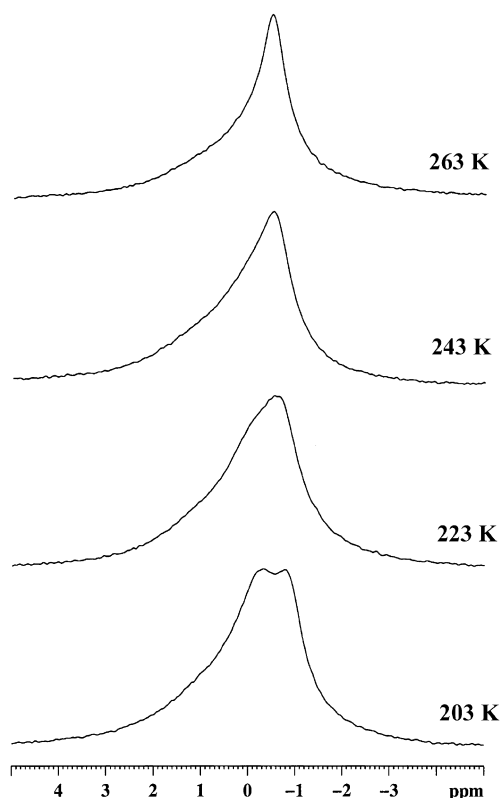


Fig. 6. Variable-temperature  $^7\text{Li}$  proton-decoupled MAS NMR spectra of hybrid B doped with 0.5 mmol  $\text{LiClO}_4/\text{g}$  hybrid B.

for site II, implying that site II has more motional freedom than site I [23]. Site I is thus associated with the  $\text{COO}^-\text{Li}^+$  group in the GMA-IDA segment. Site II is attributable to the coordination between nitrogen atom on GMA-IDA and lithium ions, which are dissociated from the  $\text{COO}^-\text{Li}^+$  group of GMA-IDA. The increasing intensity for site II is attributed to the interaction between the nitrogen atom and the doped lithium salt. Notably, at doping concentrations of up to 0.2 mmol  $\text{LiClO}_4/\text{g}$  hybrid B, site III becomes visible and the intensity of site II significantly exceeds that of site III in Fig. 7b, indicating that the  $\text{Li}^+$  ion is preferentially coordinated to site II. The intensity of sites II and III increases with the concentration of the salt, as shown in Figs. 7c–e. The nitrogen atom on the chelating group interacts with the lithium ions more strongly than does the ether oxygen atom in the PEO side chain because of the higher donicity of the unpaired electron on the nitrogen. Moreover, site III is observed only after the lithium salt doping and both intensities of sites II and III depend on the salt concentration. Hence, site III is associated with the coordination between the ether oxygen atom in the PEO side chain and lithium ions.

In summary, the variable temperature  $^7\text{Li}$  NMR spectra and the FTIR spectra represent an effective method for probing different local environments of the lithium ions in a polymer electrolyte. Such interactions of the lithium ions with the PEO side chain and chelating group are also evidenced by the DSC and DMA studies, described below.

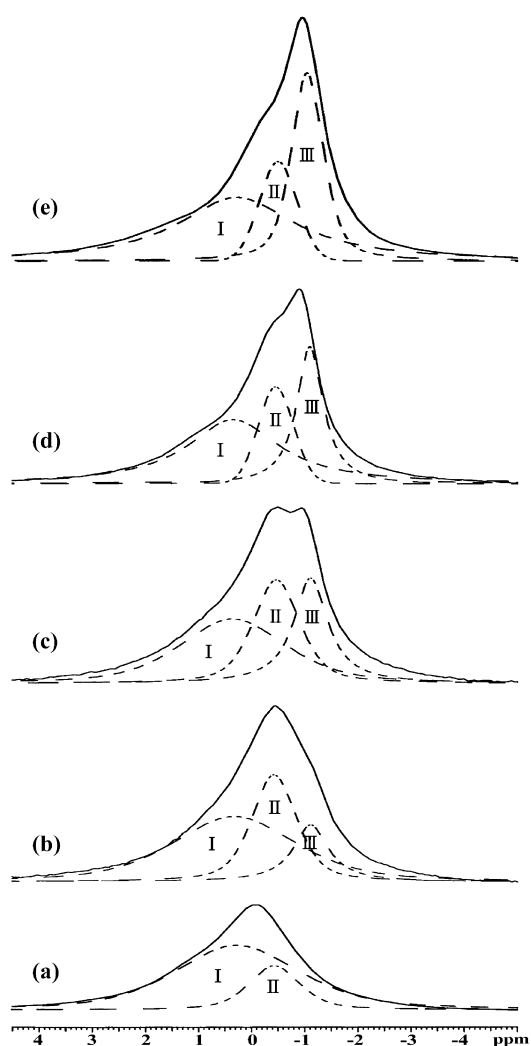


Fig. 7. Deconvolution of  $^7\text{Li}$  proton-decoupled MAS NMR spectra at 203 K for hybrid B doped with (a) 0.0, (b) 0.2, (c) 0.5, (d) 1.0, and (e) 2.0 mmol  $\text{LiClO}_4/\text{g}$  hybrid B.

### 3.3. Thermal and dynamic mechanical properties

All the polymer electrolytes in this study are completely amorphous as judged by DSC analysis. DSC was also employed to elucidate the effect of  $\text{LiClO}_4$  on the thermal transitions of the polyether side chain. The dissociation of alkali metal salts by polyethers has been reported to occur by coordination of the alkali metal ions with the ether oxygen of the polyethers, and many researchers [13,29,31, 32] have studied the effect of such coordination on the  $T_g$  of the side chain. Different concentrations of  $\text{LiClO}_4$  were added to hybrids A, B, C and the thermal properties are presented in Table 2. The  $T_g$  of PEO side chain increases with the concentration of the salt. According to other researchers [13,29,31,32], the increase in  $T_g$  is attributable to the inter- and intramolecular coordination of ether dipoles with the charge carriers, or dissociated ions, which may act as transient cross-link points between the lithium ions and the ether oxygen of the side chain. Additionally, the higher

Table 2

Thermal transition temperature of PEO side chain for lithium salt doped copolymer

[LiClO <sub>4</sub> ] (mmol/g of polymer)	$T_g$ (°C)		
	Hybrid A	Hybrid B	Hybrid C
0.0	−58	−57	−57
0.5	−51	−50	−50
1.0	−41	−41	−40
1.5	−33	−35	−27
2.0	−27	−27	−15
2.5	−18	−20	0

$T_g$  of the copolymer leads to slower local motion of the polyether segment, directly reducing the ionic mobility.

Effect of the salt concentration on the glass transition temperature of the GMA-IDA segment was identified by DMA analysis, which is more sensitive than DSC. Fig. 8 shows the dynamic mechanical spectra of hybrid B and Table 3 presents the corresponding results. DMA spectra of pure hybrid B (Fig. 8a) reveal that there are two transitions in the temperature range studied. One is the main glass transition ( $\alpha$ -transition) temperature of the GMA-IDA segments, and the other is the  $\beta$ -transition temperature, which is lower than the  $\alpha$ -transition temperature ( $T_\alpha$ ). Generally, the  $\alpha$ - and  $\beta$ -transitions can be assigned to the main and side chain glass transition temperatures of the GMA-IDA segments.  $T_\alpha$  increases and the intensity of  $\beta$ -transition decreases as the concentrations of LiClO<sub>4</sub> are increased, as shown in Fig. 8. The  $\beta$ -transition vanishes, however, at a doping level of 2.0 mmol LiClO<sub>4</sub>/g hybrid B (Fig. 8e). The decrease in the  $\beta$ -transition intensity and increase in  $T_\alpha$  may arise from the formation of the transient cross-linking between the lithium ions and the nitrogen atom of the GMA-IDA, which limit the local motion of the GMA-IDA segment. This result is similar to that for the  $T_g$  of the PEO side chain with various LiClO<sub>4</sub> concentrations.

A few interesting observations were made from the analysis of the  $T_g$  and  $T_\alpha$  results for hybrid C.  $T_g$  and  $T_\alpha$  of the parent polymer were normalized with the concentration

Table 3

Thermal transition temperature of GMA-IDA segment for lithium salt doped copolymer

[LiClO <sub>4</sub> ] (mmol/g of polymer)	$\alpha$ -transition (°C)	
	Hybrid B	Hybrid C
0.0	217	227
0.5	228	260
1.0	238	274
1.5	251	277
2.0	257	279
2.5	262	279

of LiClO<sub>4</sub>. Table 4 shows the  $\Delta T_g/\Delta C$  and  $\Delta T_\alpha/\Delta C$ .  $\Delta T_\alpha/\Delta C$  of the GMA-IDA segment is found to decrease with the concentration of the salt. At the initial LiClO<sub>4</sub> concentration, the lithium ions interact mainly with the GMA-IDA segment, enhancing the change in  $\Delta T_\alpha/\Delta C$  of the GMA-IDA segment. However, above a LiClO<sub>4</sub> concentration of 0.5 mmol/g hybrid C, the amount of Li<sup>+</sup> chelated with GMA-IDA approaches saturation so the lithium ions may interact mainly with the polyether side chain. Consequently, the  $\Delta T_g/\Delta C$  value of the polyether side chain at a high salt concentration far exceeds (Table 4) that at a low salt concentration. An attempt was also made to find the change in  $\Delta T_\alpha/\Delta C$  and  $\Delta T_g/\Delta C$  for hybrid B. However, unlike hybrid C, no obvious difference is noted since the GMA-IDA content in hybrid B is lower than that in hybrid C. Interaction of the lithium ions with the GMA-IDA segment and the polyether side chain was also demonstrated by the IR and NMR studies. The latter show that the lithium ions are preferentially coordinated to the GMA-IDA segment.

### 3.4. Salt concentration and ionic conductivity

Many researchers [13,29,31,32] have reported the ionic conductivity of comb-like polymer electrolytic systems. The temperature dependence of the ionic conductivity of the polymer electrolytes is found to be well represented by a Vogel–Tamman–Fulcher (VTF) type equation, since the ion mobility is coupled with the segmental motion of the

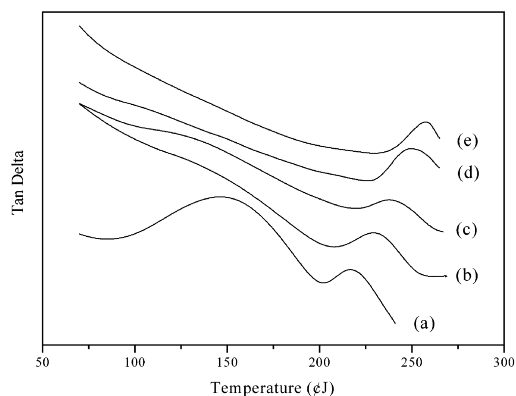


Fig. 8. DMA thermograms for hybrid B doped with various LiClO<sub>4</sub> concentrations: (a) 0.0, (b) 0.5, (c) 1.0, (d) 1.5, and (e) 2.0 mmol/g hybrid B.

Table 4

Thermal transition temperature of PEO side chain and GMA-IDA segment for lithium salt doped copolymer

[LiClO <sub>4</sub> ] (mmol/g of polymer)	Hybrid B		Hybrid C	
	$\Delta T_g/\Delta C$	$\Delta T_\alpha/\Delta C$	$\Delta T_g/\Delta C$	$\Delta T_\alpha/\Delta C$
0.0	—	—	—	—
0.5	14.0	22.0	14.0	66.0
1.0	15.0	21.0	17.0	47.0
1.5	14.0	22.7	20.0	33.3
2.0	14.5	20.0	21.0	26.0
2.5	14.4	18.0	22.8	20.8

polymer chain,

$$\sigma = AT^{-1/2} \exp\left(\frac{-B}{K_b(T - T_0)}\right) \quad (1)$$

where  $A$  is a constant proportional to the number of carrier ions;  $B$  is the pseudo-activation energy related to the motion of the polymer segment,  $K_b$  is the Boltzmann constant, and  $T_0$  is a reference temperature, normally associated with the ideal  $T_g$  at which the free volume is zero or with the temperature at which the configuration entropy becomes zero [25]. Fig. 9 shows the ionic conductivity ( $\sigma$ ) at 30 °C for the comb-like polymer electrolytes, complexed with LiClO<sub>4</sub> at several concentrations. The ionic conductivity increases, passes a maximum, and then decreases, as the salt concentration is increased. As reported by Nishimoto et al. [15] the ionic conductivity is proportional to the product of the number of charge carriers and their mobility. On the basis of the previous discussions,  $T_g$  increases with the salt concentration. The increase in  $T_g$  not only reduces the segmental motion of the polymer electrolytes but also directly reduces the ionic mobility. However, the number of the charge carriers increases with the salt concentration. Consequently, the maximum value of ionic conductivity, as shown in Fig. 9, is determined by these two opposing effects. The highest conductivity at 30 °C is  $1.1 \times 10^{-5} \text{ S cm}^{-1}$ , for hybrid A doped with 2.0 mmol LiClO<sub>4</sub>/g hybrid A, and this conductivity is higher than  $10^{-7}$ – $10^{-8} \text{ S cm}^{-1}$  for conventional PEO-based electrolytes [3,4] and  $10^{-6} \text{ S cm}^{-1}$  for another comb-like copolymer [13,29]. The results have established the possibility of improving the ionic conductivity by increasing the polarity of the polymer host, and thus increasing the number of charge carriers.

On the other hand, Fig. 10 plots the  $\log(\sigma T^{1/2})$  data for the electrolyte samples against reciprocal temperature, to show that the variation in conductivity with temperature follows the VTF relationship. This indicates the coupling of the charge carriers with the segmental motion of the polymer chain and the ionic conductivity change is

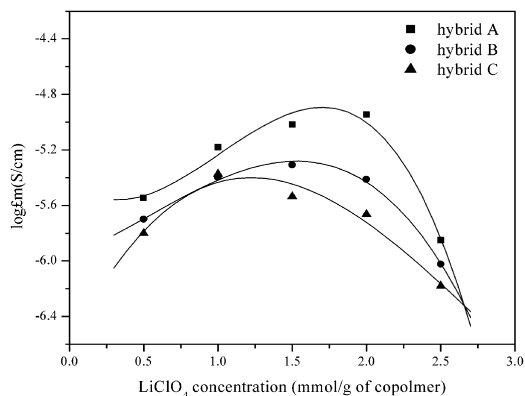


Fig. 9. Ionic conductivity vs LiClO<sub>4</sub> concentration for all polymer electrolytes at 30 °C.

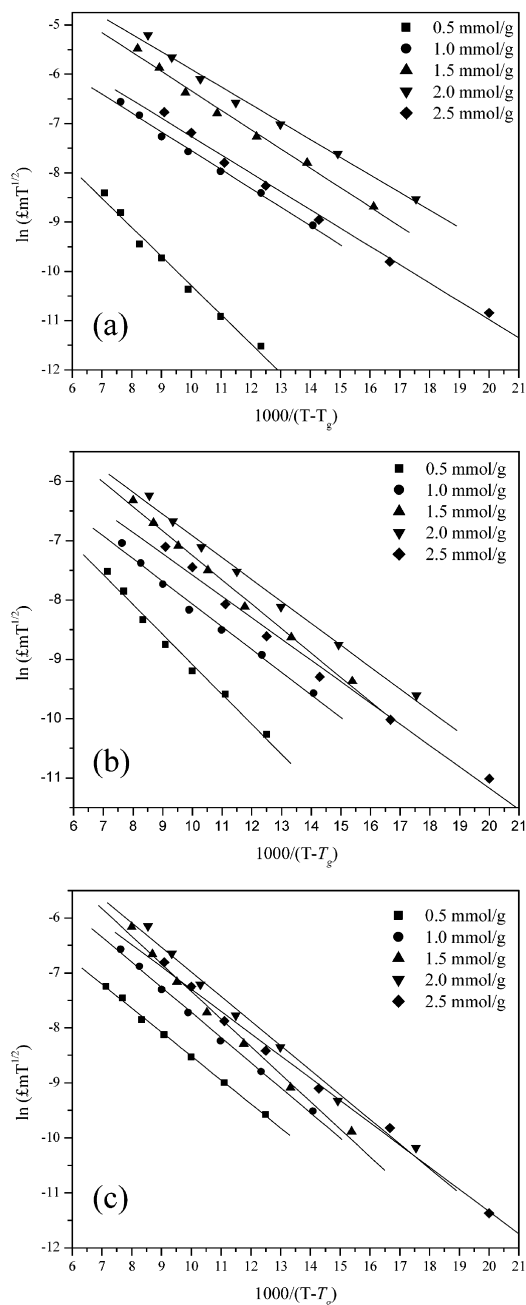


Fig. 10. VTF plots of ionic conductivity for composite polymer electrolytes complexed with LiClO<sub>4</sub>: (a) hybrid A, (b) hybrid B, and (c) hybrid C.

dominated by the change in ionic mobility, as predicted by the free volume theory.

#### 4. Conclusions

A polymer electrolyte synthesized from PEGMEM and GMA-IDA complexed with LiClO<sub>4</sub>, reveals a significant interaction of the lithium ions with the polyether side chain and the chelated group on the GMA-IDA segment. <sup>7</sup>Li MAS NMR was used to characterize the different local environments of the lithium ions and shows that the lithium ions are

preferentially coordinated to the GMA-IDA segment in the polymer electrolytes. As a consequence of this interaction, both  $T_g$  of the polyether side chain and of the GMA-IDA segment increases with the salt concentration. The maximum conductivity measured in this study exceeds the values reported in the literature [13,29]. The results establish that increasing the chelating group in the polymer host will increase the content of the charge carriers, and thus improves the conductivity of the polyelectrolyte.

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